Technical specification

Date: 6.06.2019

≤ Smurfit Kappa

Customer name:	Lyreco Danmark A/S
Customer reference:	1.602.713 RIGSARKIVÆSKE
SKD reference:	1594553-0
Grade code:	ES422
Grade code:	FSC Certificate Number BV-COC-015111, FSC Mix 70%
Flute type:	E-Flute
Grade thickness in mm:	1,8
Recycling percentage:	51,3
Direct Foodstuff Contact	No foodstuff contact
Length in mm (Inside measure):	330
Width in mm (Inside measure):	250
Height in mm (Inside measure):	80
Fefco code:	0000
Die-cut number:	139119
Number of pcs. per sheet:	1
Productiontype:	Flatbed die-cut
Weight grammage/box:	240
Weight grammage/m2:	398
ECT kN/m:	5,4
BCT - Newton * :	1320
Print method:	Flexo
Number of colours:	1
Palletheight incl. Pallet/mm:	1020
Pcs. per pallet:	500

* The value is theoretically, based on a standardbox 400 x 300 x 200 mm.

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