








grupo Portucel Soporcel



Technical References – Targets only, without tolerances mentioned

	Whiteness	Opacity	Moisture	Bendtsen Roughness	Thickness	Bulk	Certified / awarded
	CIE	%	%	ml/min	µm	µm/g/m ²	by
	ISO 11475	ISO 2471	ISO 287	ISO 8791/2	ISO 534	—	—
75 g/m² Eco-Logical	169	93,0	4,0	180	105	1,40	
80 g/m² Organizer	169	95,0	4,0	120	110	1,38	
80 g/m² Universal	169	95,0	4,0	120	110	1,38	
90 g/m² Expression	169	96,0	4,0	120	115	1,28	
100 g/m² Presentation	169	97,0	4,0	100	120	1,20	
120 g/m² ColourDoc	169	98,0	4,0	50	128	1,07	
160 g/m² Office Card	169	97,0 (minimum)	5,4	50	170	1,06	-
80 g/m² Hybrid	163	93,0	4,0	250	111	1,39	

Additional Information about grupo Portucel Soporcel Mills and Products:

Grupo Portucel Soporcel mills are chain-of-custody certified by the Smartwood Program of the Rainforest Alliance in accordance with FSC-40-004 and FSC-40-005 (SW-COC/CW 001829).

In accordance with the requirements of ISO 9706 standard.

Elemental Chlorine Free (ECF)

Quality Standard ISO 9001

Environmental Standard ISO 14001

Occupational Health and Safety Standard OHSAS 18001