

**greenly**

2025-09-13

Lyreco LCA

# Life Cycle Assessment

*The methodology in this report is based on ISO 14040*

5.408.569 (sold in CH)

# Summary



**01** | Methodology



**02** | Results

# 01

## Methodology

# Environmental Impact Assessment

<b>Functional unit</b>	<p>The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense).</p> <p>The functional unit of this analysis is "1 set(s) of bound pages of paper for the purpose of writing".</p>
<b>Impact Indicator</b>	<p>The impact is measured through the "IPCC 2013 GWP 100a" method.</p>
<b>Electricity impact calculation method</b>	<p>Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.</p>
<b>Hypothesis</b>	<p>The Product's material composition is supplemented, if necessary, by secondary information as shown in the list below.</p> <ul style="list-style-type: none"> <li>- pages: Paper 84%</li> <li>- cover: Cardboard 12%</li> <li>- binding: Metal 4%</li> </ul> <p>Manufacturing Processes and associated loss percentages are assumed based on materials in the product.</p> <p>The electricity is based on the average in the country of manufacturing.</p> <p>Transportation is based on the common routes between the country of manufacturing and the country of sale.</p> <p>No replacements during the lifetime, therefore there are no emissions corresponding to the usage phase of the clipboard.</p> <p>The End of Life is based on the average waste management process of the materials in the product.</p>

# Environmental Impact Assessment

## System Boundaries

The scope of this research includes the complete lifecycle of a notebook from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

## Exclusions

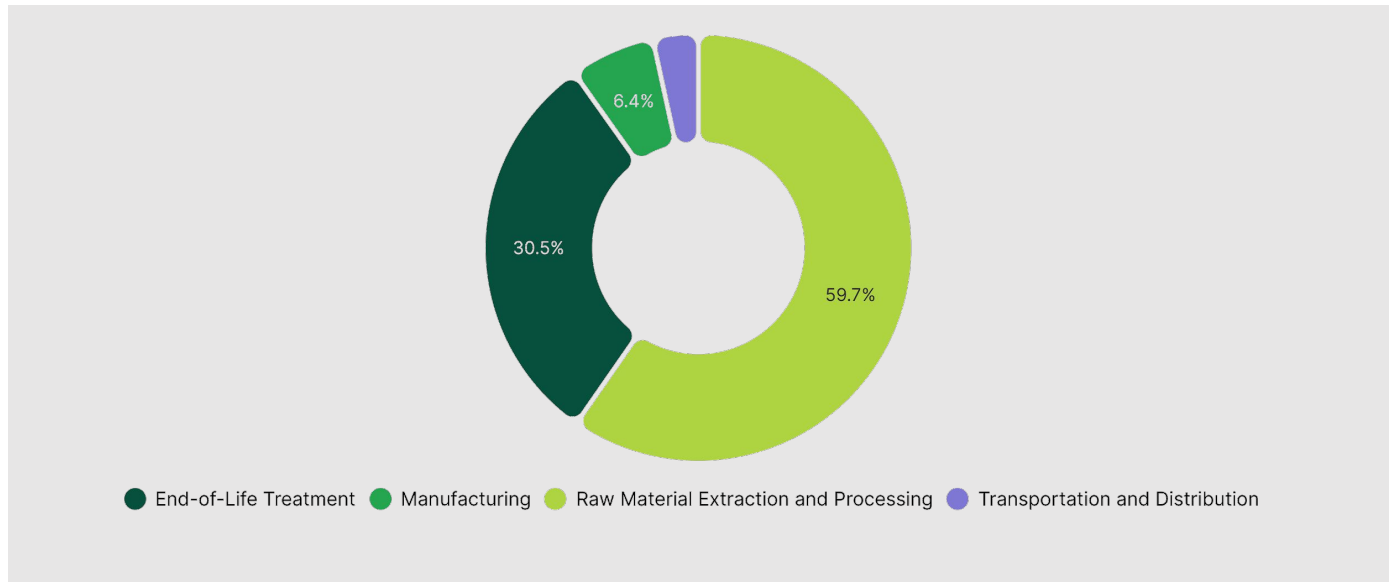
The impact of secondary packaging and writing utensils are excluded from this assessment.

# 02

## Results

5.408.569 (sold in CH)

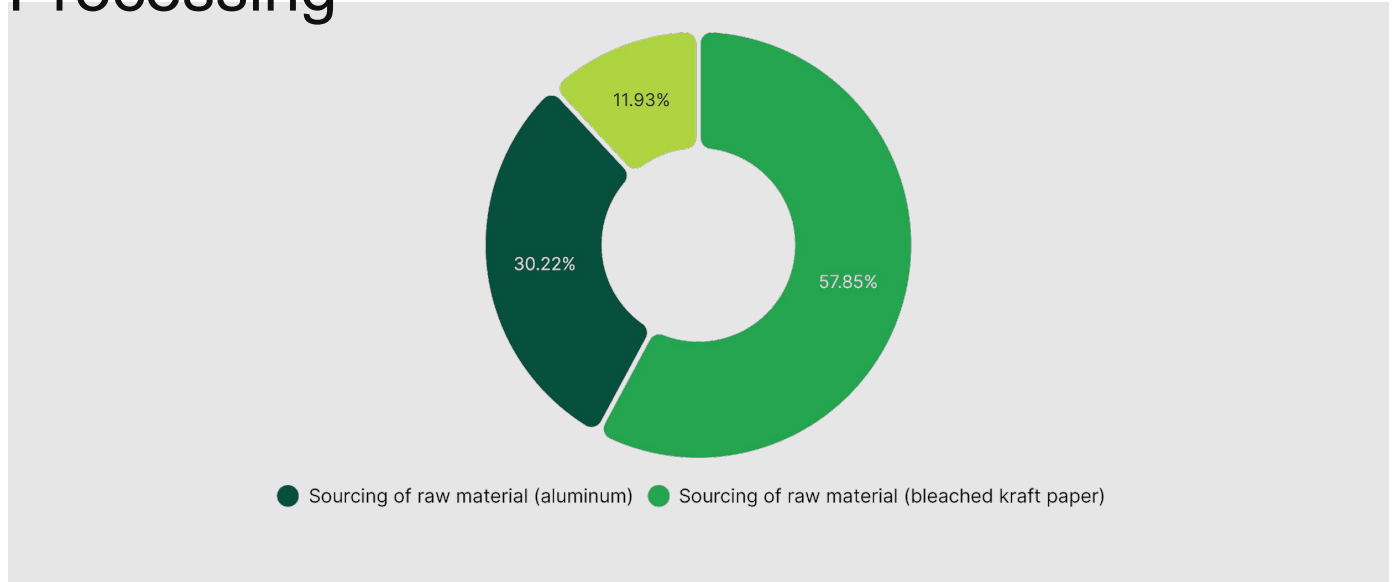
# Climate Change



Step	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Raw Material Extraction and Processing	327.44	59.67 %
End-of-Life Treatment	167.32	30.49 %
Manufacturing	35.16	6.41 %
Transportation and Distribution	18.81	3.43 %
<b>TOTAL</b>	<b>548.73</b>	<b>100.00 %</b>

5.408.569 (sold in CH)

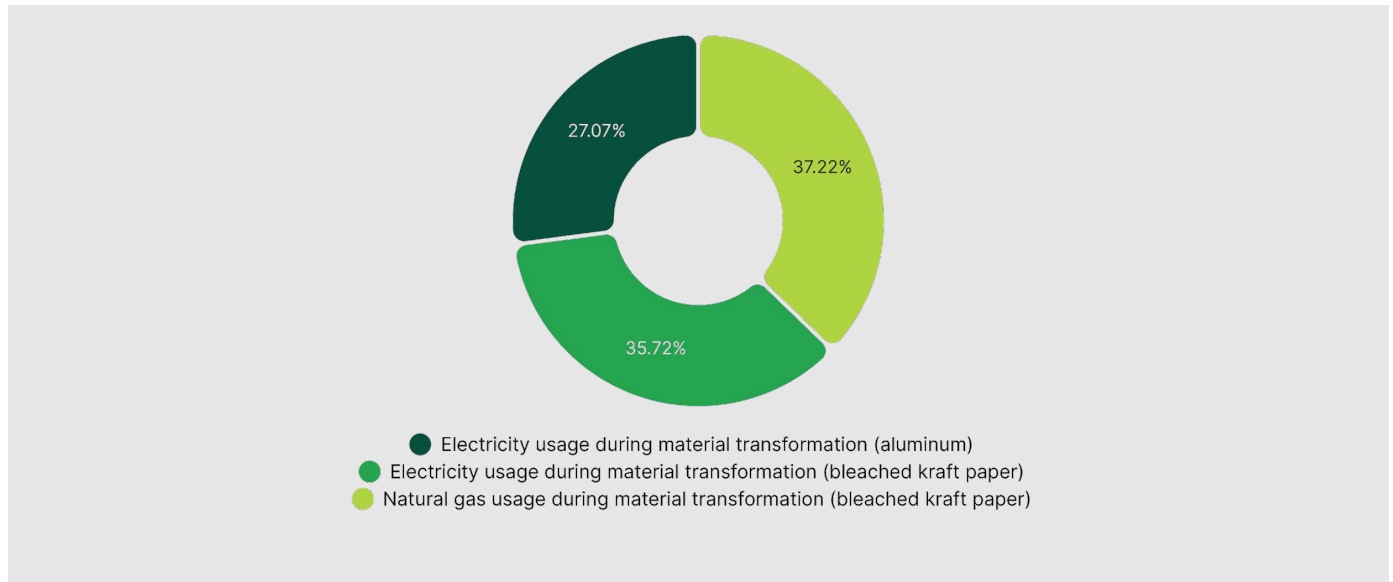
# Climate Change - Raw Material Extraction and Processing



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (bleached kraft paper)	1	0.38	189.42	57.85 %
Sourcing of raw material (aluminum)	2	0.01	98.95	30.22 %
Sourcing of raw material (cardboard)	3	0.05	39.07	11.93 %
TOTAL			327.44	100.00 %

5.408.569 (sold in CH)

# Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Natural gas usage during material transformation (bleached kraft paper)	5	0.07	13.09	37.22 %
Electricity usage during material transformation (bleached kraft paper)	4	0.13	12.56	35.72 %
Electricity usage during material transformation (aluminum)	4	0.1	9.52	27.07 %
TOTAL			35.16	100.00 %

5.408.569 (sold in CH)

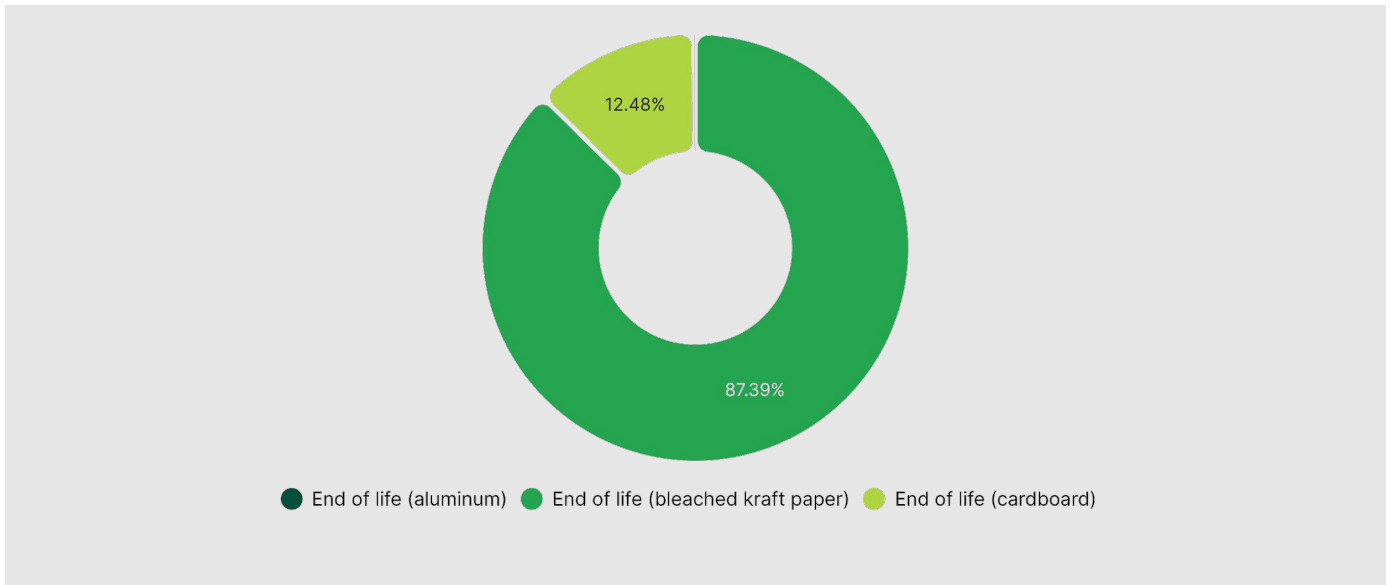
# Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	6	0.3	18.81	100.00 %
TOTAL			18.81	100.00 %

5.408.569 (sold in CH)

# Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (bleached kraft paper)	8	0.25	146.23	87.39 %
End of life (cardboard)	8	0.04	20.89	12.48 %
End of life (aluminum)	7	0.01	0.2	0.12 %
TOTAL			167.32	100.00 %

# Contact us

Alexis Normand CEO

[www.greenly.earth](http://www.greenly.earth)