

greenly

2025-09-17

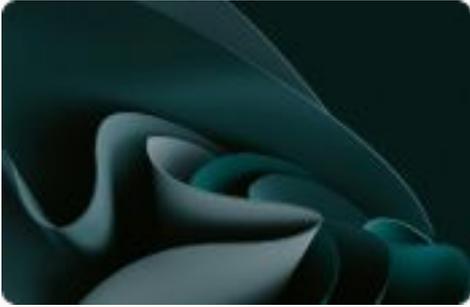
Lyreco LCA

Life Cycle Assessment

The methodology in this report is based on ISO 14040

4965795 (sold in WI)

Summary



01 | Methodology



02 | Results

01

Methodology

Environmental Impact Assessment

<p>Functional unit</p>	<p>The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). The functional unit of this analysis is "1 set(s) of bound pages of paper for the purpose of writing".</p>
<p>Impact Indicator</p>	<p>The impact is measured through the "IPCC 2013 GWP 100a" method.</p>
<p>Electricity impact calculation method</p>	<p>Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.</p>
<p>Hypothesis</p>	

Environmental Impact Assessment

System Boundaries

The scope of this research includes the complete lifecycle of a notebook from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

Exclusions

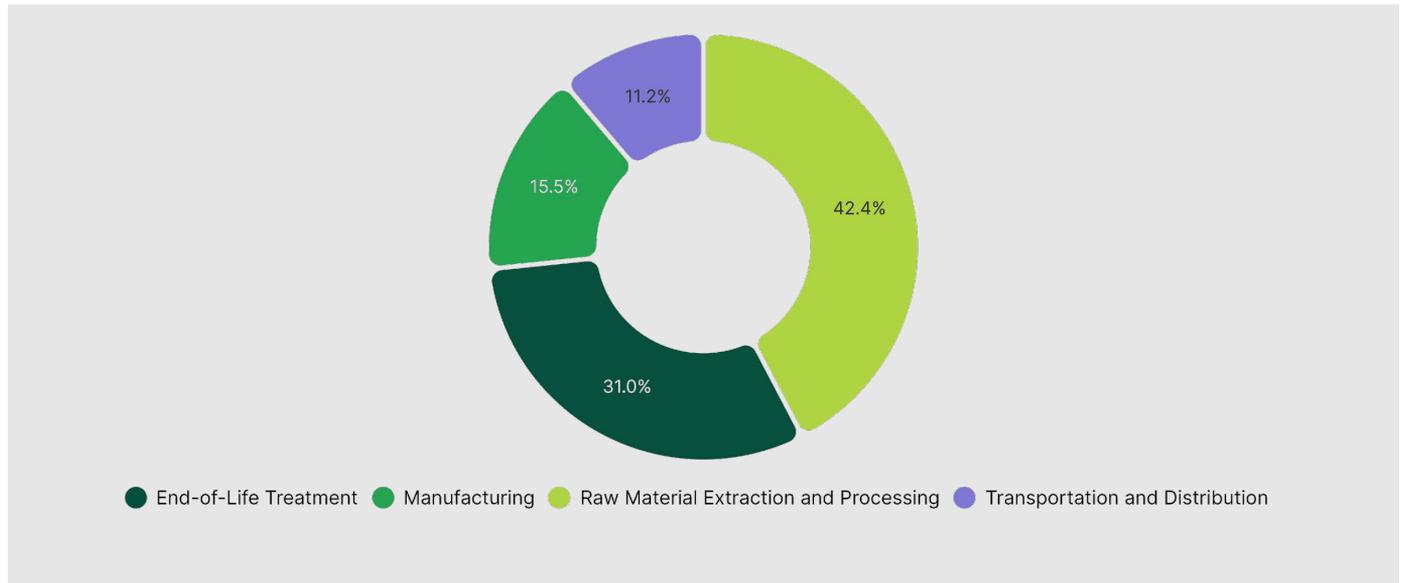
The impact of secondary packaging and writing utensils are excluded from this assessment.

02

Results

4965795 (sold in WI)

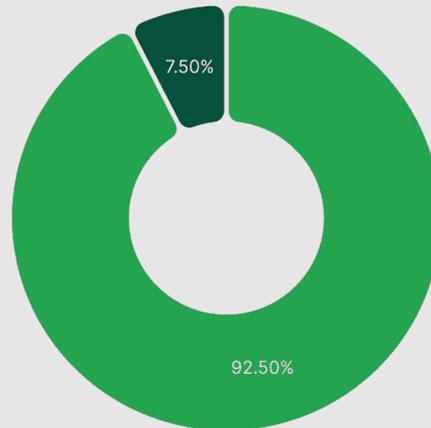
Climate Change



Step	Impact (g CO ₂ eq)	Percentage (%)
Raw Material Extraction and Processing	157.23	42.37 %
End-of-Life Treatment	114.94	30.98 %
Manufacturing	57.5	15.49 %
Transportation and Distribution	41.4	11.16 %
TOTAL	371.07	100.00 %

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Climate Change - Raw Material Extraction and Processing



● Sourcing of raw material (adhesive) ● Sourcing of raw material (bleached kraft paper)

Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Sourcing of raw material (bleached kraft paper)	1	0.29	145.44	92.50 %
Sourcing of raw material (adhesive)	2	2.16 · 10 ⁻³	11.79	7.50 %

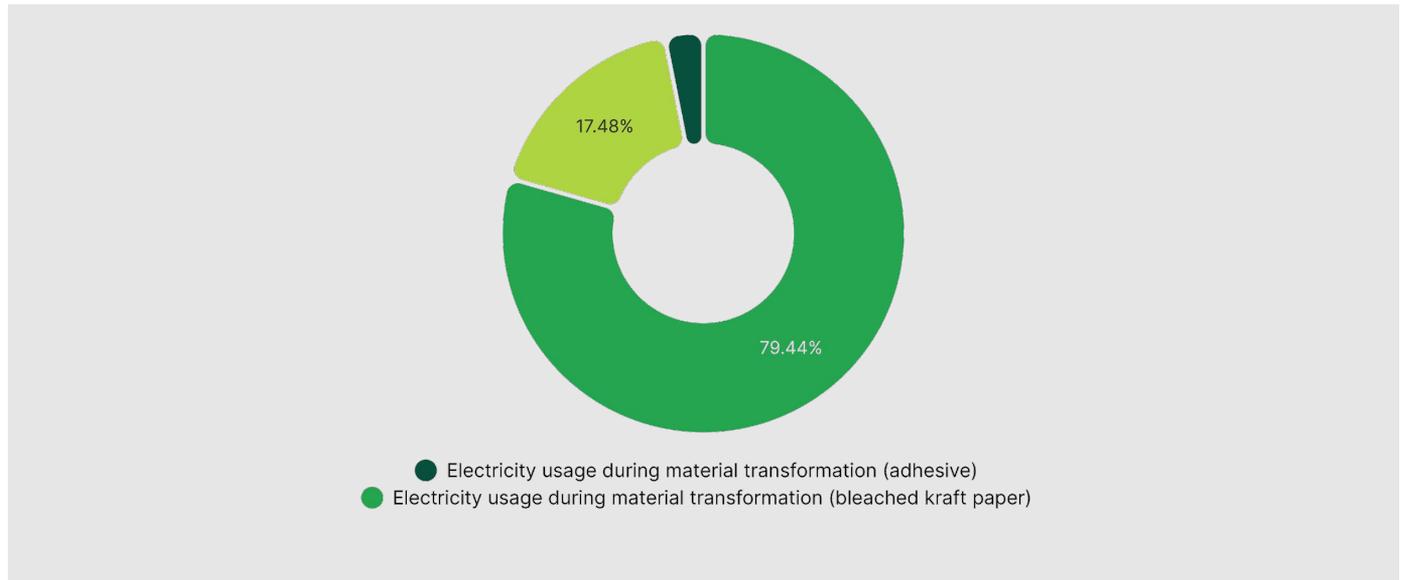
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TOTAL			157.23	100.00 %
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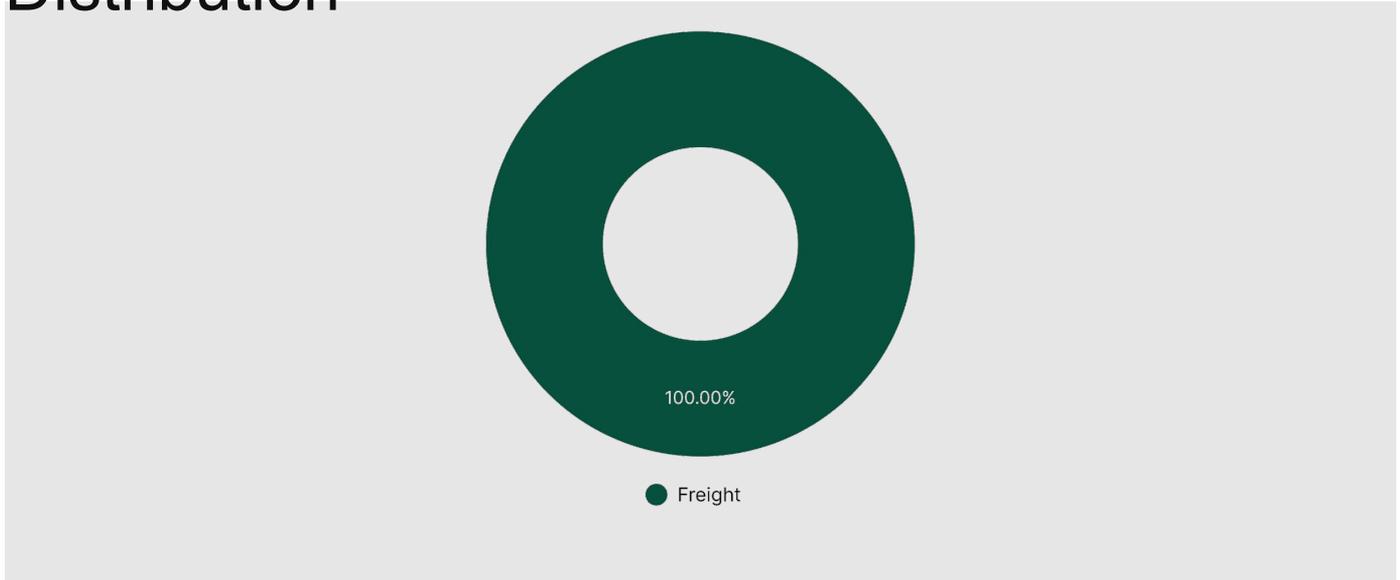
Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (bleached kraft paper)	3	0.1	45.67	79.44 %
Natural gas usage during material transformation (bleached kraft paper)	4	0.06	10.05	17.48 %
Electricity usage during material transformation (adhesive)	3	4.01 · 10 ⁻³	1.78	3.09 %
TOTAL			57.5	100.00 %

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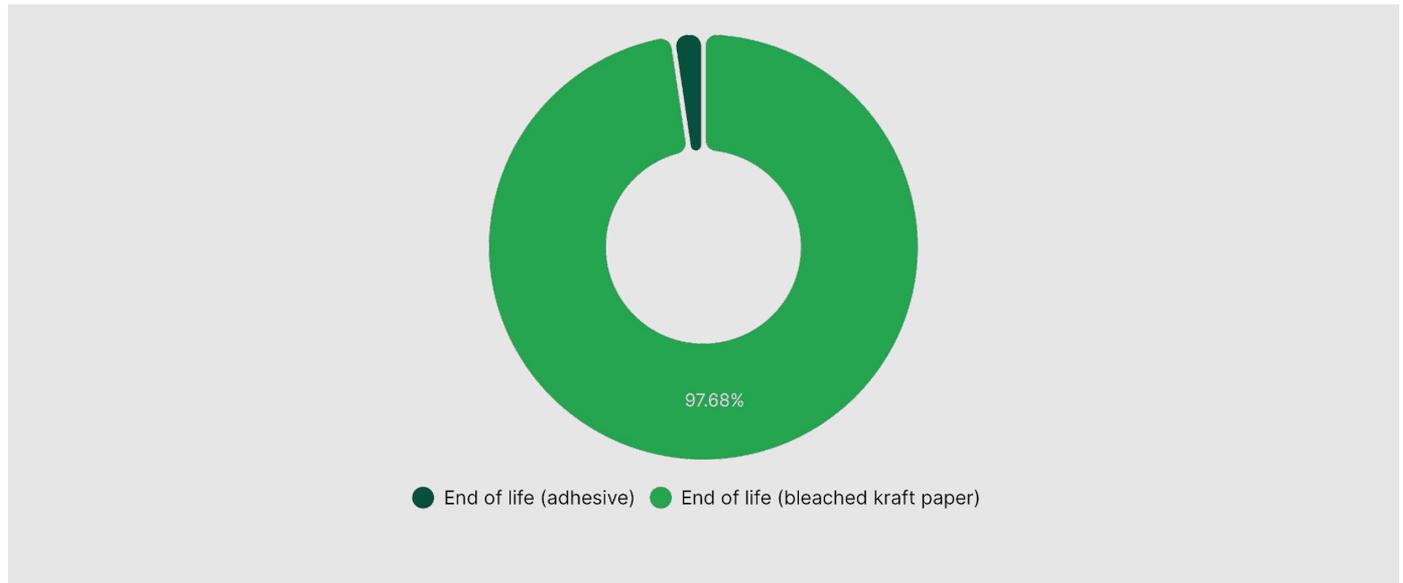
Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Freight	5	0.2	41.4	100.00 %
TOTAL			41.4	100.00 %

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Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (bleached kraft paper)	7	0.19	112.28	97.68 %
End of life (adhesive)	6	1.96 · 10 ⁻³	2.66	2.32 %
TOTAL			114.94	100.00 %

Contact us

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