

greenly

2025-09-18

Lyreco LCA

Life Cycle Assessment

The methodology in this report is based on ISO 14040

5362344 (sold in WI)

Summary



01 | Methodology



02 | Results

01

Methodology

Environmental Impact Assessment

<p>Functional unit</p>	<p>The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). The functional unit of this analysis is "25 page(s) of A4 paper for writing".</p>
<p>Impact Indicator</p>	<p>The impact is measured through the "IPCC 2013 GWP 100a" method.</p>
<p>Electricity impact calculation method</p>	<p>Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.</p>
<p>Hypothesis</p>	

Environmental Impact Assessment

System Boundaries

The scope of this research includes the complete lifecycle of a piece of paper from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

Exclusions

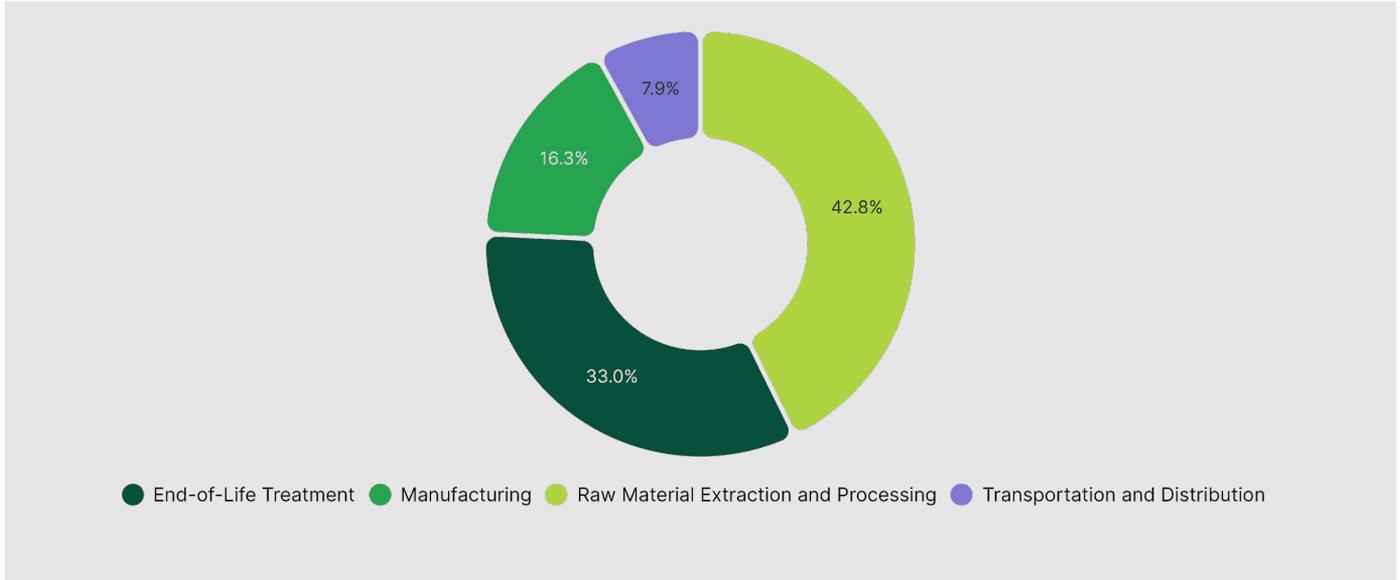
The impact of secondary packaging impact and writing utensils are excluded from this assessment.

02

Results

5362344 (sold in WI)

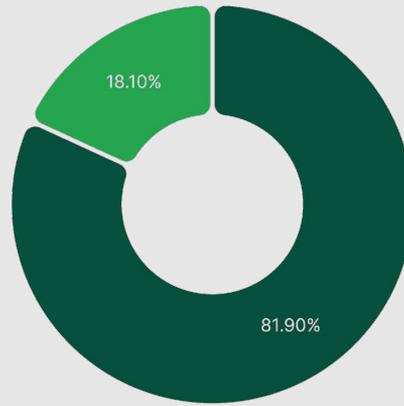
Climate Change



Step	Impact (g CO ₂ eq)	Percentage (%)
Raw Material Extraction and Processing	379.46	42.75 %
End-of-Life Treatment	292.95	33.01 %
Manufacturing	144.81	16.32 %
Transportation and Distribution	70.35	7.93 %
TOTAL	887.57	100.00 %

5362344 (sold in WI)

Climate Change - Manufacturing



- Electricity usage during material transformation (bleached kraft paper)
- Natural gas usage during material transformation (bleached kraft paper)

Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (bleached kraft paper)	2	0.27	118.6	81.90 %
Natural gas usage during material transformation (bleached kraft paper)	3	0.14	26.22	18.10 %

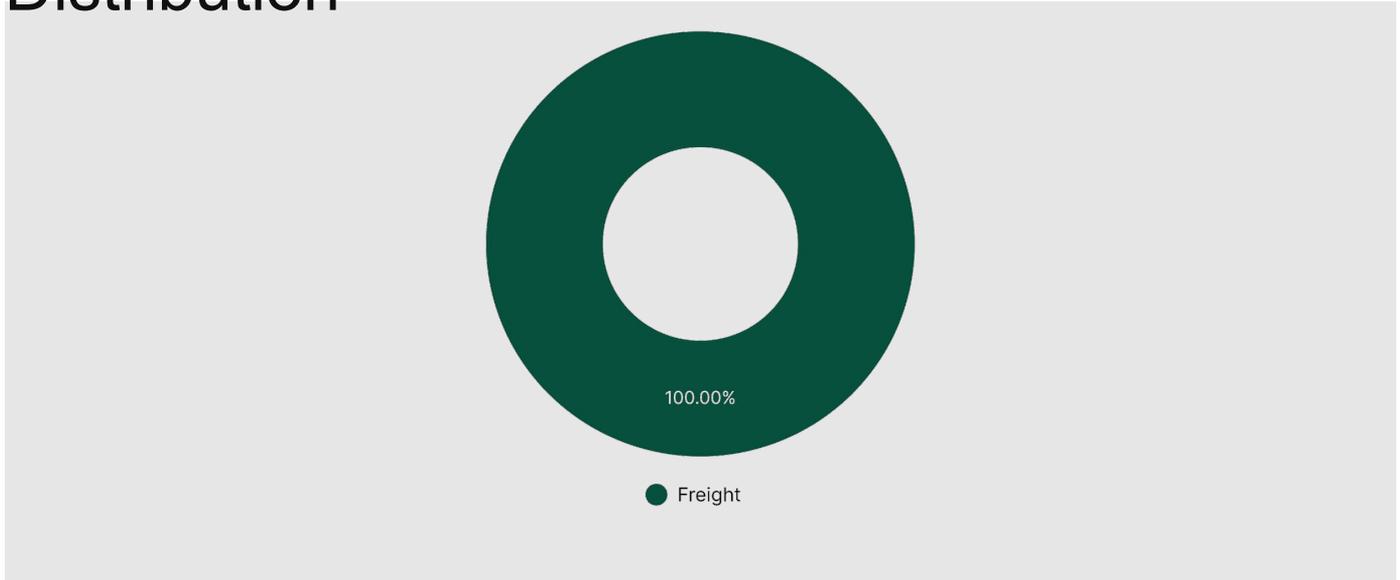
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TOTAL			144.81	100.00 %
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5362344 (sold in WI)

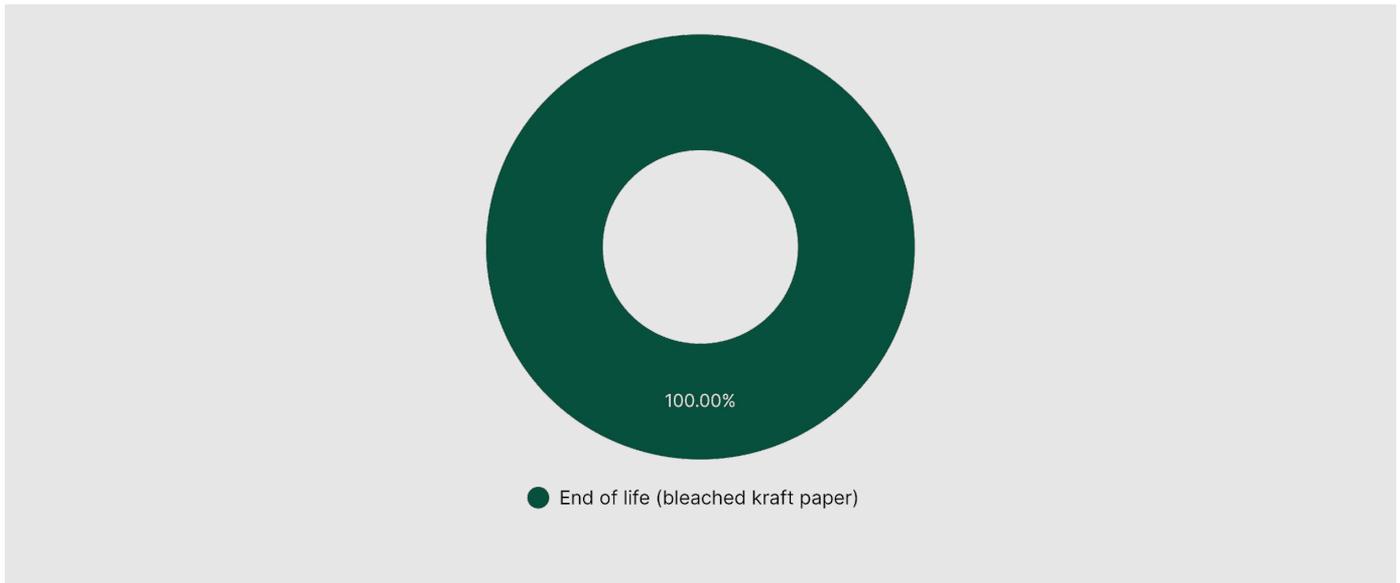
Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Freight	4	0.51	70.35	100.00 %
TOTAL			70.35	100.00 %

5362344 (sold in WI)

Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (bleached kraft paper)	5	0.51	292.95	100.00 %
TOTAL			292.95	100.00 %

Contact us

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