

**greenly**

2025-09-17

Lyreco LCA

# Life Cycle Assessment

*The methodology in this report is based on ISO 14040*

15642737 (sold in WI)

# Summary



**01** | Methodology



**02** | Results

# 01

## Methodology

# Environmental Impact Assessment

<p><b>Functional unit</b></p>	<p>The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense). The functional unit of this analysis is "12 set(s) of bound pages of paper for the purpose of writing".</p>
<p><b>Impact Indicator</b></p>	<p>The impact is measured through the "IPCC 2013 GWP 100a" method.</p>
<p><b>Electricity impact calculation method</b></p>	<p>Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.</p>
<p><b>Hypothesis</b></p>	

# Environmental Impact Assessment

## System Boundaries

The scope of this research includes the complete lifecycle of a notebook from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

## Exclusions

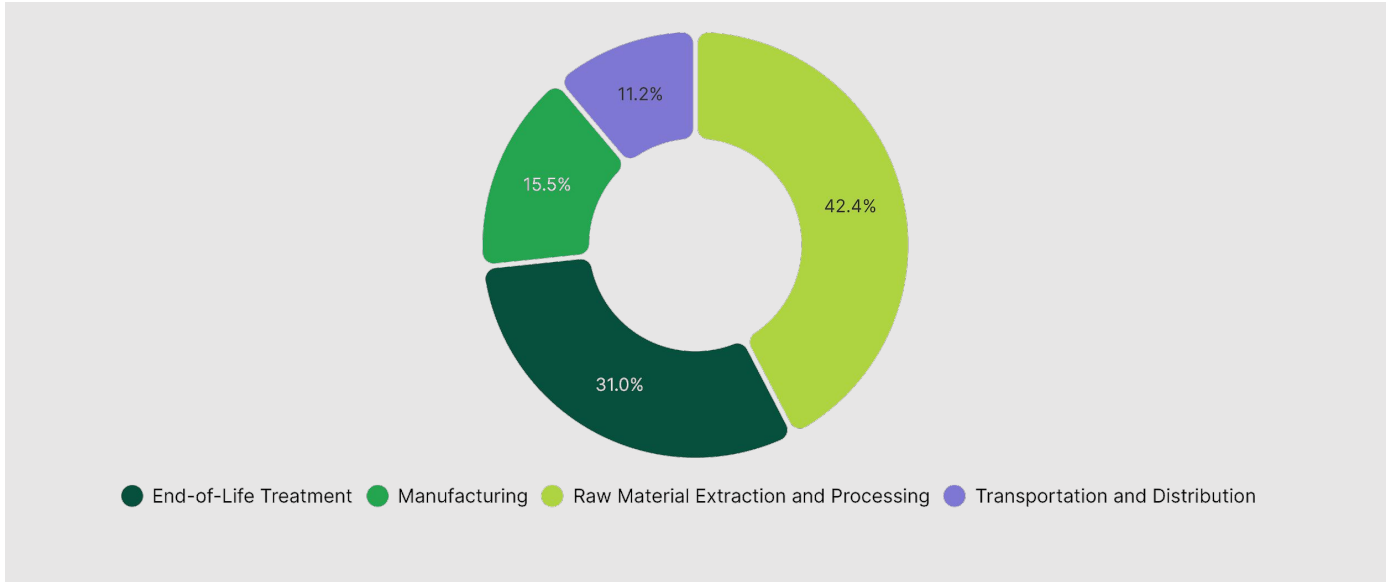
The impact of secondary packaging and writing utensils are excluded from this assessment.

# 02

## Results

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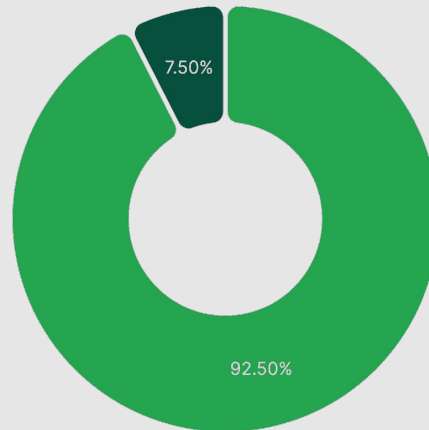
# Climate Change



Step	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Raw Material Extraction and Processing	358.82	42.37 %
End-of-Life Treatment	262.31	30.98 %
Manufacturing	131.21	15.49 %
Transportation and Distribution	94.47	11.16 %
<b>TOTAL</b>	<b>846.82</b>	<b>100.00 %</b>

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# Climate Change - Raw Material Extraction and Processing



● Sourcing of raw material (adhesive) ● Sourcing of raw material (bleached kraft paper)

Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (bleached kraft paper)	1	0.67	331.91	92.50 %
Sourcing of raw material (adhesive)	2	4.93 · 10 <sup>-3</sup>	26.91	7.50 %

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TOTAL			358.82	100.00 %
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# Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Electricity usage during material transformation (bleached kraft paper)	3	0.24	104.23	79.44 %
Natural gas usage during material transformation (bleached kraft paper)	4	0.13	22.93	17.48 %
Electricity usage during material transformation (adhesive)	3	9.16 · 10 <sup>-3</sup>	4.05	3.09 %
TOTAL			131.21	100.00 %

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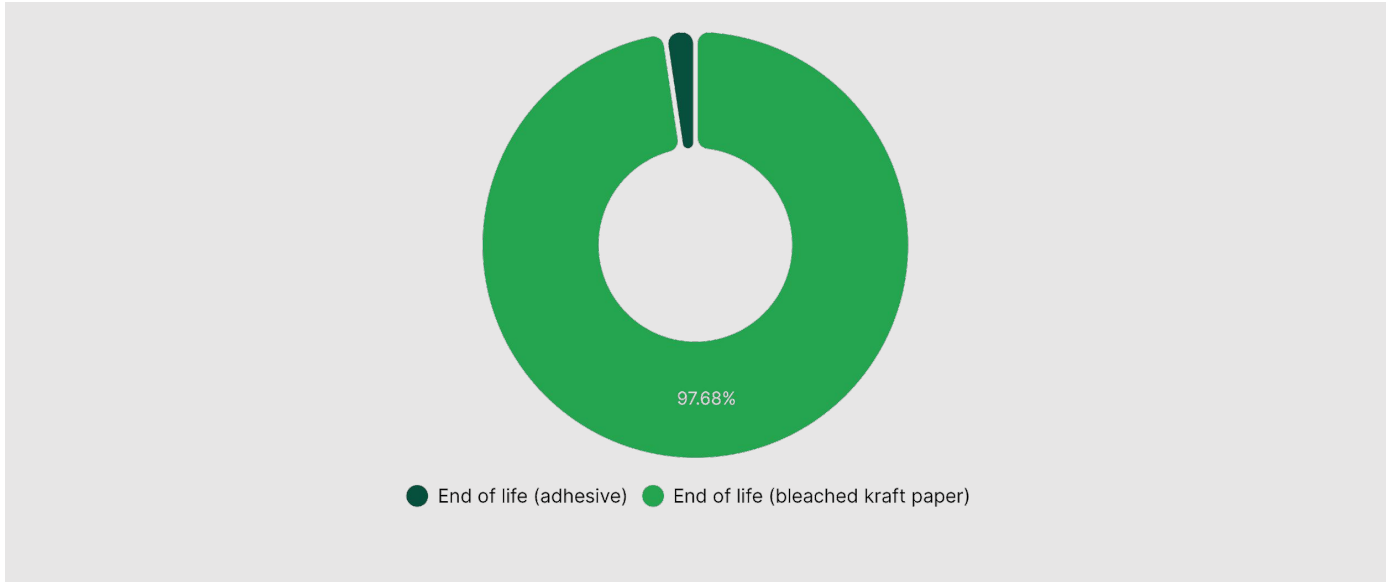
# Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	5	0.45	94.47	100.00 %
TOTAL			94.47	100.00 %

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# Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (bleached kraft paper)	7	0.44	256.24	97.68 %
End of life (adhesive)	6	4.49 · 10 <sup>-3</sup>	6.07	2.32 %
TOTAL			262.31	100.00 %

# Contact us

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