



2025-09-17

Lyreco LCA

# Life Cycle Assessment

*The methodology in this report is based on ISO 14040*

19210561 (sold in WI)

# Summary



## 01 | Methodology



## 02 | Results

# 01

## Methodology

# Environmental Impact Assessment

## Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense).  
The functional unit of this analysis is "1 set(s) of bound pages of paper for the purpose of writing".

## Impact Indicator

The impact is measured through the "IPCC 2013 GWP 100a" method.

## Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

## Hypothesis

# Environmental Impact Assessment

## System Boundaries

The scope of this research includes the complete lifecycle of a notebook from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

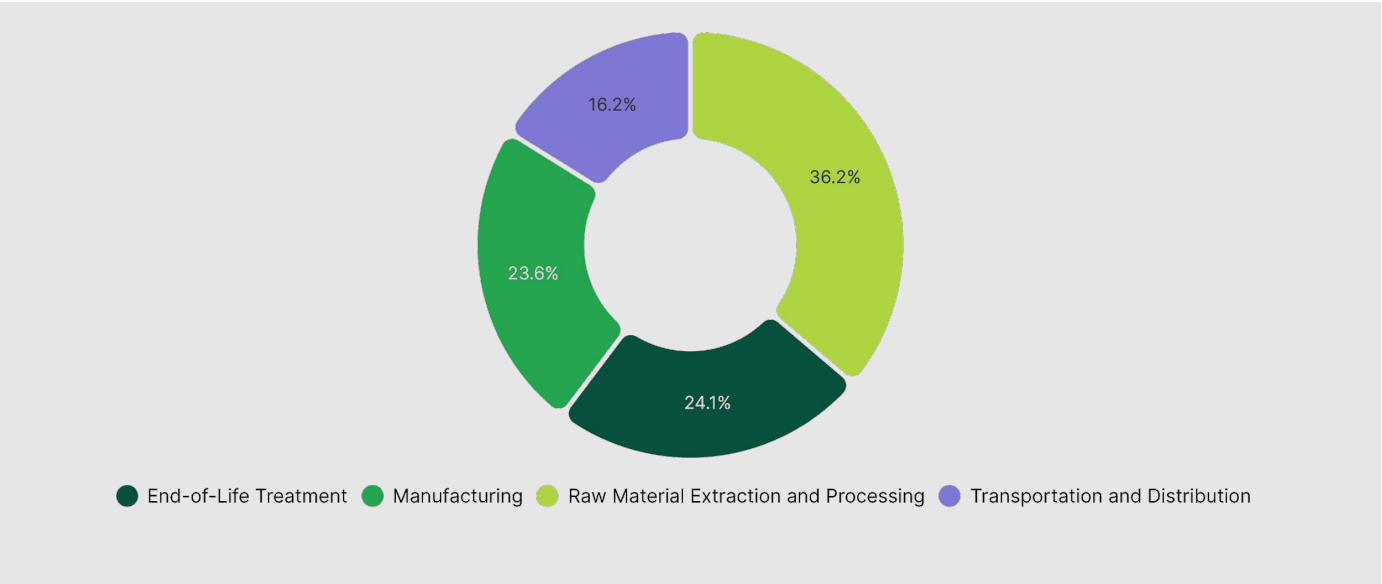
## Exclusions

The impact of secondary packaging and writing utensils are excluded from this assessment.

# 02

## Results

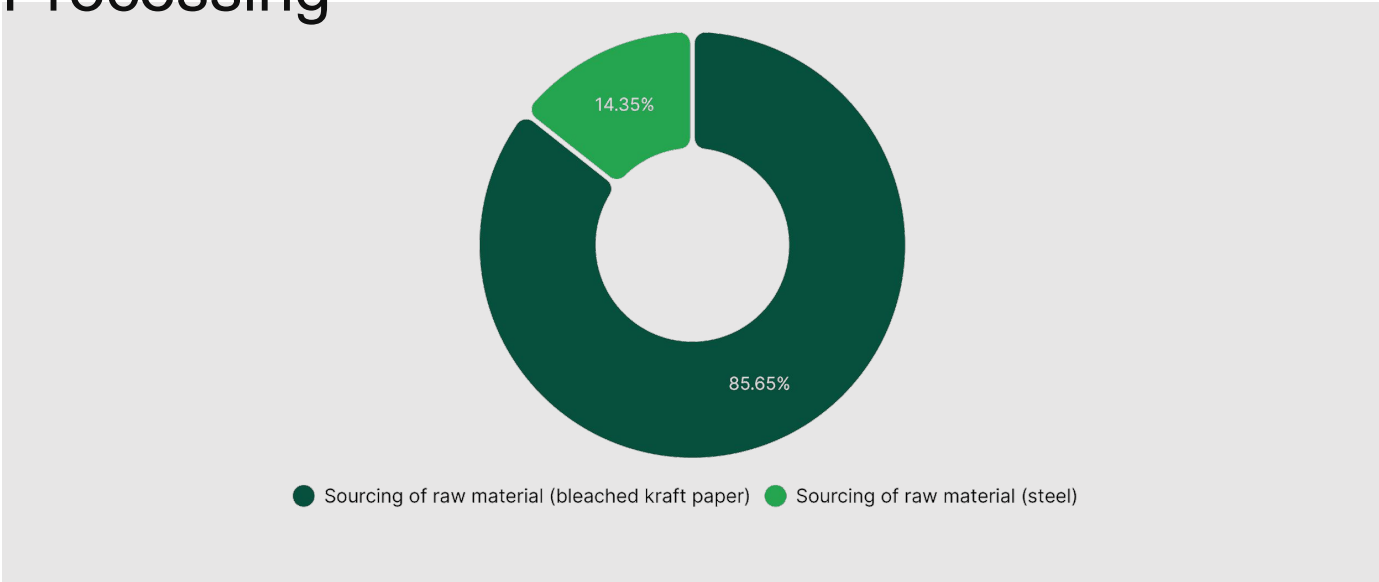
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 Climate Change



Step	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Raw Material Extraction and Processing	272.8	36.21 %
End-of-Life Treatment	181.42	24.08 %
Manufacturing	177.46	23.55 %
Transportation and Distribution	121.71	16.15 %
TOTAL	753.39	100.00 %

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# Climate Change - Raw Material Extraction and Processing



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (bleached kraft paper)	1	0.47	233.66	85.65 %
Sourcing of raw material (steel)	2	0.02	39.14	14.35 %

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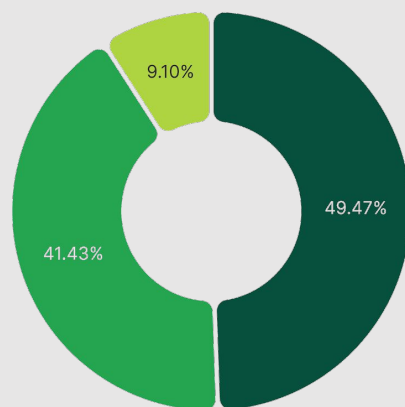
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TOTAL			272.8	100.00 %
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# Climate Change - Manufacturing



- Electricity usage during material transformation (bleached kraft paper)
- Electricity usage during material transformation (steel)

Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Electricity usage during material transformation (bleached kraft paper)	3	0.17	87.79	49.47 %
Electricity usage during material transformation (steel)	3	0.14	73.53	41.43 %
Natural gas usage during material transformation (bleached kraft paper)	4	0.09	16.14	9.10 %

TOTAL	177.46	100.00 %
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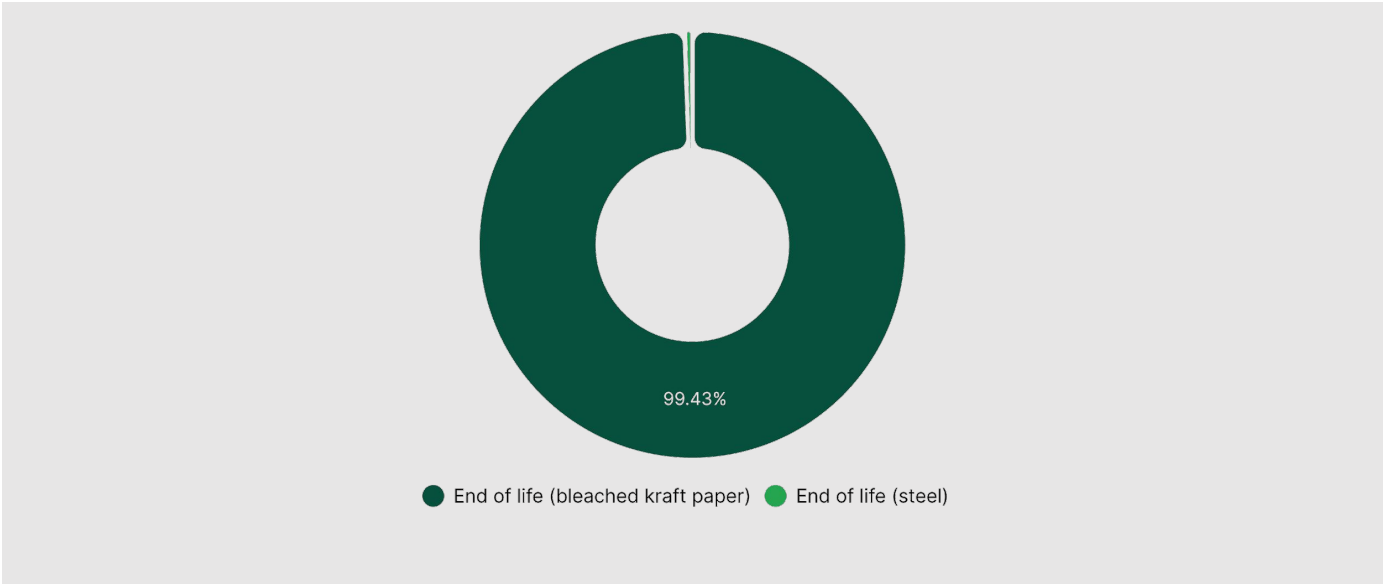
# Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	5	0.33	121.71	100.00 %
TOTAL			121.71	100.00 %

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# Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (bleached kraft paper)	7	0.31	180.39	99.43 %
End of life (steel)	6	0.02	1.04	0.57 %

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TOTAL			181.42	100.00 %
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# Contact us

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[www.greenly.earth](http://www.greenly.earth)