## **Product Specification Sheet**

Doc. No. PVC Rev. No. 05

1. Product Powder Free Smooth Soft Stretch Vinyl Glove, GS0013\*

2. Material Synthetic Vinyl (PVC)

3. Inspection Parameters

Criteria	Inspection Level	AQL	Standard
Dimension	S – 2	4.0	EN455-2
Physical Properties	S – 2	4.0	EN455-2
Water Tight Test 1,000 ml	G – 1	4.0	EN455-1
Visual Defects	G – 1	2.5	In-house

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4. Dimensions

Dimension	Size (mm)				
	XS	S	М	L	XL
Palm Width	75 ± 5	85 ± 10	95 ± 10	105 ± 10	≥ 115
Length	≥ 230	≥ 230	≥ 230	≥ 230	≥ 230

5. Thickness

Point of Thickness Measurement	Single Wall (mm)		
Cuff (at 40mm from the beaded end)	0.05 Min		
Palm (at centre of palm)	0.05 Min		
Fingertip (at 15mm from the tip of centre finger)	0.05 Min		

6. Physical Properties

Parameters	Before Aging	After Aging (70 ± 2 °C for 7 days)
Median force at break (Newton)	Min N/A	Min N/A
Tensile Strength (MPa)	Min 9	Min 9
Ultimate Elongation	Min N/A	Min N/A

7. Powder Residue Maximum 2.0 mg / glove

8. Cuff Beaded

9. Design Ambidextrous

10. Surface Smooth11. Colour Cream

12. Quality Assurance Manufactured under ISO 9001:2008 and ISO 13485:2003

The data above represents the product norm, which may be changed without notice.