

**greenly**

2025-09-16

Lyreco LCA

# Life Cycle Assessment

*The methodology in this report is based on ISO 14040*

4632955 (sold in FR)

# Summary



**01** | Methodology



**02** | Results

# 01

## Methodology

# Environmental Impact Assessment

<b>Functional unit</b>	<p>The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense).</p> <p>The functional unit of this analysis is "5 set(s) of bound pages of paper for the purpose of writing".</p>
<b>Impact Indicator</b>	<p>The impact is measured through the "IPCC 2013 GWP 100a" method.</p>
<b>Electricity impact calculation method</b>	<p>Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.</p>
<b>Hypothesis</b>	<p>The Product's material composition is supplemented, if necessary, by secondary information as shown in the list below.</p> <ul style="list-style-type: none"> <li>- pages: Paper 84%</li> <li>- cover: Cardboard 12%</li> <li>- binding: Metal 4%</li> </ul> <p>Manufacturing Processes and associated loss percentages are assumed based on materials in the product.</p> <p>The electricity is based on the average in the country of manufacturing.</p> <p>Transportation is based on the common routes between the country of manufacturing and the country of sale.</p> <p>No replacements during the lifetime, therefore there are no emissions corresponding to the usage phase of the clipboard.</p> <p>The End of Life is based on the average waste management process of the materials in the product.</p>

# Environmental Impact Assessment

## System Boundaries

The scope of this research includes the complete lifecycle of a notebook from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

## Exclusions

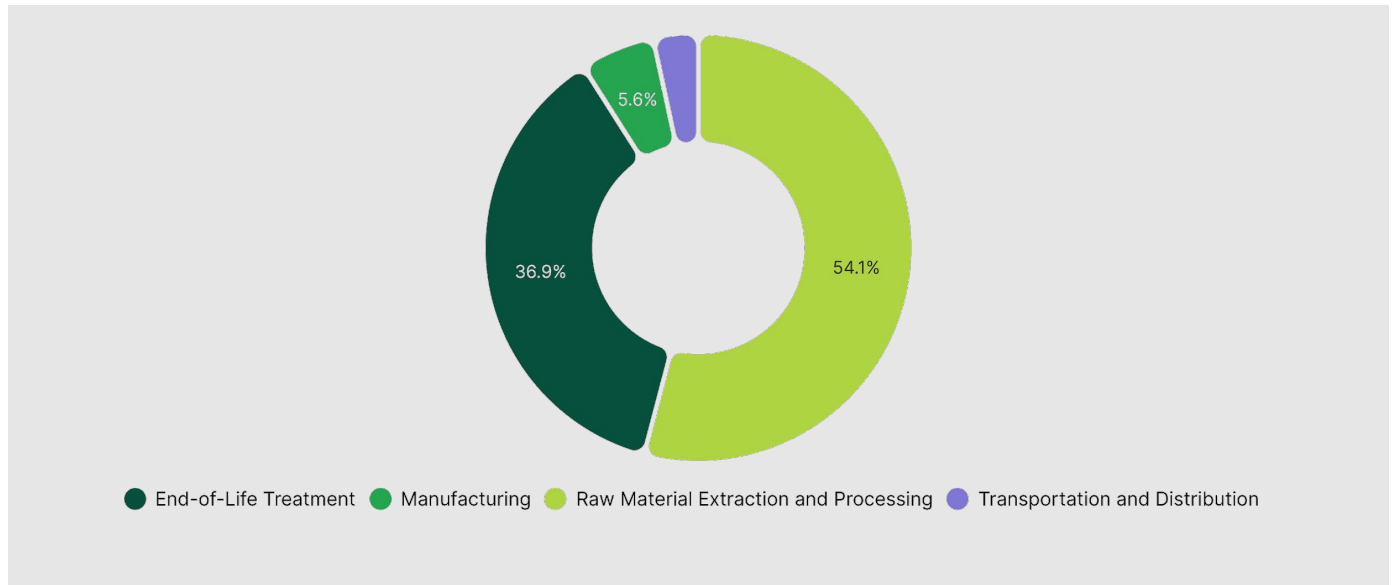
The impact of secondary packaging and writing utensils are excluded from this assessment.

# 02

## Results

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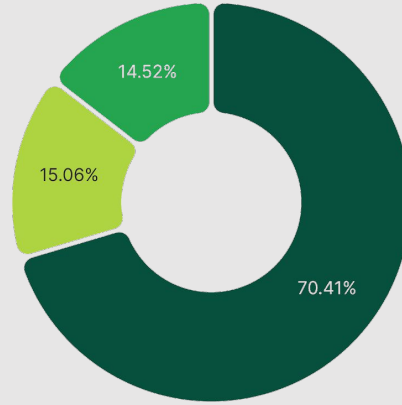
# Climate Change



Step	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Raw Material Extraction and Processing	524.65	54.09 %
End-of-Life Treatment	357.82	36.89 %
Manufacturing	54.5	5.62 %
Transportation and Distribution	32.94	3.40 %
<b>TOTAL</b>	<b>969.91</b>	<b>100.00 %</b>

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# Climate Change - Raw Material Extraction and Processing

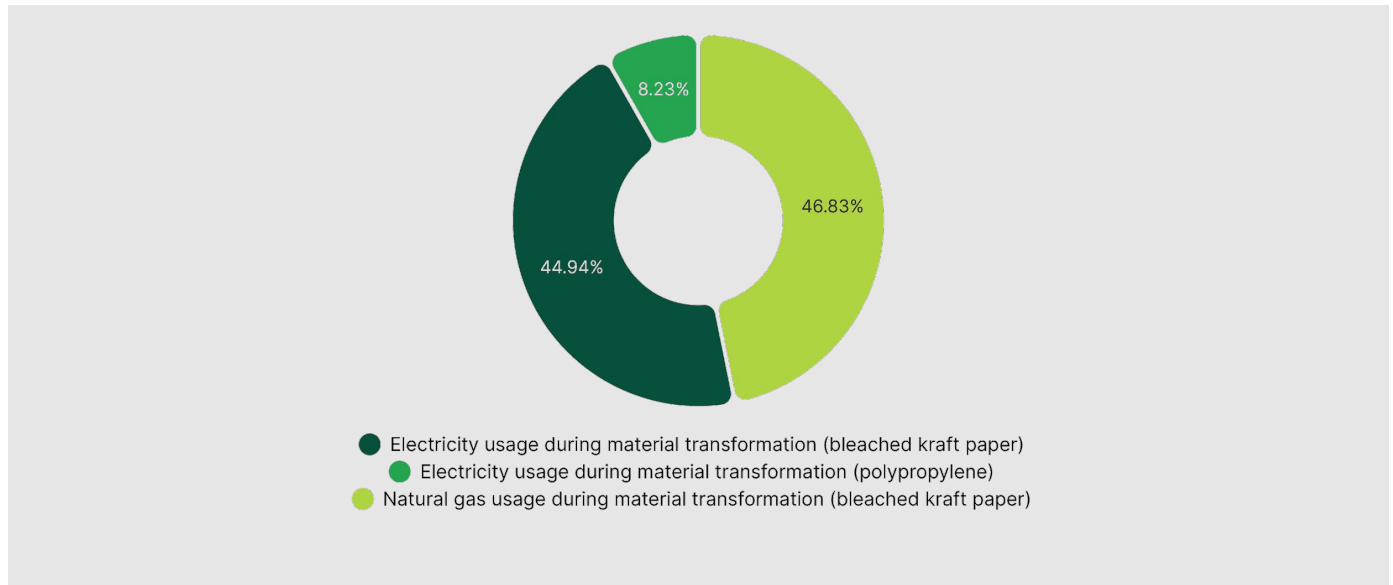


● Sourcing of raw material (bleached kraft paper)
 ● Sourcing of raw material (cardboard)
 ● Sourcing of raw material (polypropylene)

Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Sourcing of raw material (bleached kraft paper)	3	0.74	369.43	70.41 %
Sourcing of raw material (polypropylene)	1	0.03	79.02	15.06 %
Sourcing of raw material (cardboard)	2	0.11	76.2	14.52 %
TOTAL			524.65	100.00 %

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# Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Natural gas usage during material transformation (bleached kraft paper)	5	0.14	25.52	46.83 %
Electricity usage during material transformation (bleached kraft paper)	4	0.26	24.49	44.94 %
Electricity usage during material transformation (polypropylene)	4	0.05	4.49	8.23 %
TOTAL			54.5	100.00 %

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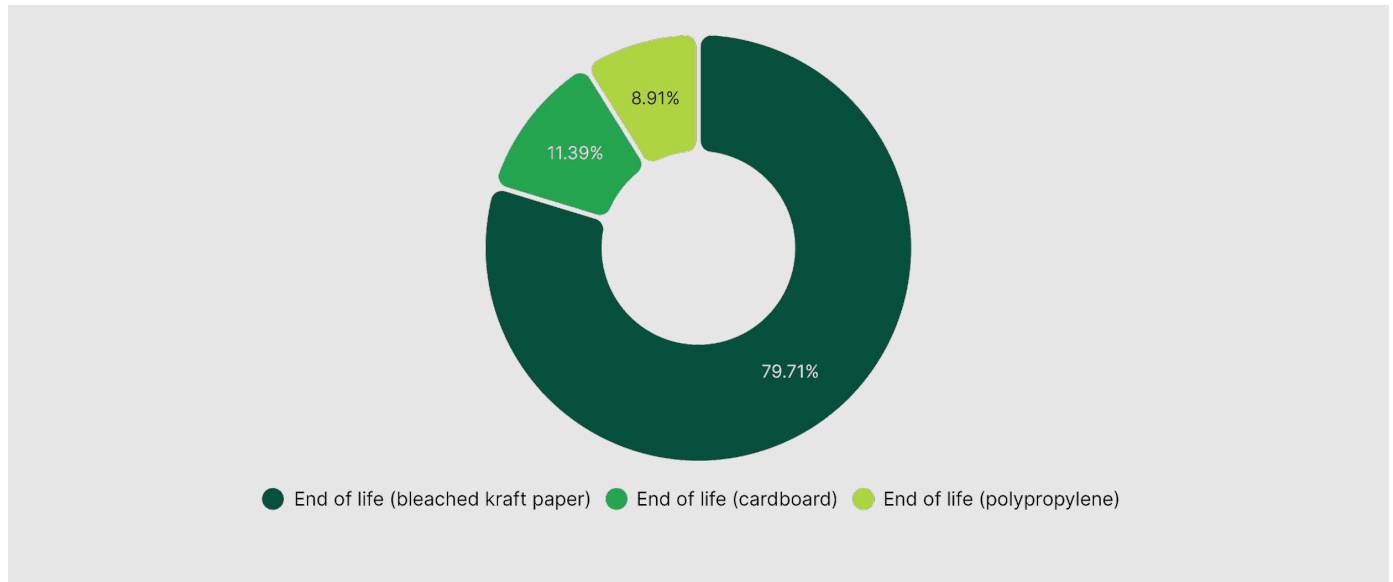
# Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
Freight	6	0.59	32.94	100.00 %
TOTAL			32.94	100.00 %

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# Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO <sub>2</sub> eq)	Percentage (%)
End of life (bleached kraft paper)	8	0.49	285.2	79.71 %
End of life (cardboard)	8	0.07	40.74	11.39 %
End of life (polypropylene)	7	0.02	31.87	8.91 %
TOTAL			357.82	100.00 %

# Contact us

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[www.greenly.earth](http://www.greenly.earth)