



Vereinigte
Papierwarenfabriken
GmbH

Technical data sheet
Division Flexible Packaging
self-adhesive document pouches
3-side-sealing

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Product description:	Self-adhesive document pouches 3-side-sealed „docuFIX® classic“ or „docuFIX® special classic“		
Product structure:	- LDPE / HDPE transparent - Hotmelt adhesive - One-side siliconised white-bleached kraft paper		
Technical Data:	<u>Film LDPE:</u> 3-layer-Coex-film 35 µm ± 10 % anti-reflective, barcode readable Tensile strength, md: > 20 N/mm ² DIN EN ISO 527 Tensile strength, cd: > 20 N/mm ² Elongation, md: > 300 % DIN EN ISO 527 Elongation, cd: > 500 % <u>Film HDPE:</u> 1-layer-polyethylene-film 20 µm ± 10 % Tensile strength, md: > 50 N/mm ² DIN EN ISO 527 Tensile strength, cd: > 25 N/mm ² Elongation, md: > 250 % DIN EN ISO 527 Elongation, cd: > 400 % <u>Paper:</u> One-side siliconised white-bleached kraft paper siliconised on the smooth side 43 ± 2 g/m ² ISO 536 Thickness: 57 ± 8 µm ISO 534 Tensile strength, md: ≥ 3,1 kN/m ISO 1924-3 Tensile strength, cd: ≥ 1,3 kN/m Release force (Tesa 7476) 22 ± 11 N/m FINAT 10 <u>Hotmelt adhesive:</u> - environmentally-friendly, solvent-free and odourless - temperature resistance of the applied bag: +40° C to -10° C - to be applied to paper, cardboard, steel, film and plastics		
Seal:	- permanent seal „docuFIX® classic“ or - repeat seal “docuFIX® special classic” for multiple closing and opening		
Sizes:	In accordance with standard store assortment docuFIX® or “docuFIX® special”		
Storage:	From the date of manufacture 2 years in +20° C and 50 % RH. Must not be exposed to direct sunlight or high temperatures for long periods.		
Summary:	The document bags are solvent-free; printed with water-based ink and therefore also solvent-free. The bags can be recycled thermally or by adequate recycling. There are no physical risks during production and using the pouches.		

**Technical data is submitted to the common variations of operating procedures.
Therefore it is not compulsory and does not exempt from operating tests.**