



Consumer Business Group Stationery & Office Supplies Division Product Information Sheet

Scotch® Cellulose Tape 530



General Description

Scotch® Cellulose Tape 530 is a glossy economical transparent tape for multi-purpose usages. It is ideal for non-critical applications such as light duty packaging, mending and sealing.

Catalog	Description
XT005555260	12mm x 25m (1" core)
XT005555278	18mm x 25m (1" core)
XT005555286	24mm x 25m (1" core)
XT005555294	12mm x 66m (3" core)
XT005555393	18mm x 66m (3" core)
XT005555336	24mm x 66m (3" core)

Product Characteristics	Typical/Average Values
Appearance	1. No dirt, damage and wet stickiness. 2. Sturdy and flat on both sides of the circle, no wrinkle, deformation, softness, void and thickness uneven. 3. Each roll of joint must be less than one. 4. No overflow of glue, burrs, glue balls and degumming
Overall Thickness	0.045 mm ± 0.002 mm
Backing Thickness	0.025 mm ± 0.001 mm
Initial Tack	< 50 mm
Adhesion to steel@72hr	> 0.46 kg-f/25mm
Tensile Strength	< 8.1 kg-f/25mm
Elongation	< 110%
Holding Power	> 24 hrs
Storage Details:	Recommended one-year shelf life from date of dispatch if kept at 0~40°C, 5~95%RH

*These are average values. 3M does not guarantee every roll will have these specific test values. Actual values may vary and may be greater than or less than the averages listed.

Features:

- Glossy transparent tape
- More durable, sticks better & lasts longer
- For multi-purpose usages
- Great for light duty packaging, mending and sealing

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SOSD Laboratory

Issue date: 06/30/2022

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