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2025-09-17

Lyreco LCA
Life Cycle Assessment

The methodology in this report is based on ISO 14040

1852773 (sold in PL)

# Summary



**01** Methodology



02 Results





# Methodology

### **Environmental Impact Assessment**

#### **Functional unit**

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense).

The functional unit of this analysis is "3 set(s) of bound pages of paper for the purpose of writing".

#### **Impact Indicator**

The impact is measured through the "IPCC 2013 GWP 100a" method.

## Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

### **Hypothesis**





### **Environmental Impact Assessment**

### **System Boundaries**

The scope of this research includes the complete lifecycle of a notebook from raw material extraction to disposal options for each material, which is the cradle-to-grave perspective.

#### **Exclusions**

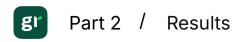
The impact of secondary packaging and writing utensils are excluded from this assessment.



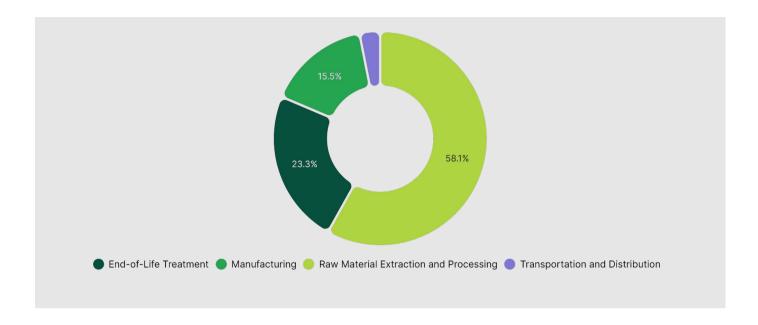




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# Climate Change



Step	Impact (g CO2 eq)	Percentage (%)
Raw Material Extraction and Processing	77.19	58.12 %
End-of-Life Treatment	30.89	23.26 %
Manufacturing	20.6	15.51 %
Transportation and Distribution	4.13	3.11 %

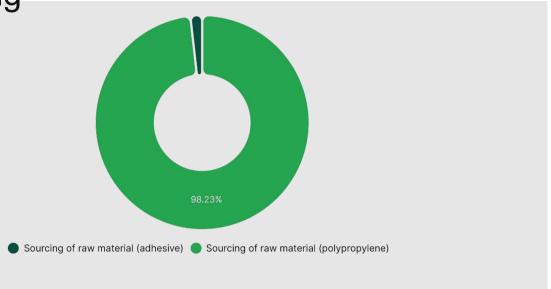
TOTAL	132.81	100.00 %





Climate Change - Raw Material Extraction and



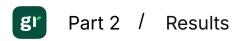


Activity	Emission Factor Num	Quantity	Impact (g CO₂ eq)	Percentage (%)
Sourcing of raw material (polypropylene)	1	0.02	75.82	98.23 %
Sourcing of raw material (adhesive)	2	2.51 · 10^-4	1.37	1.77 %

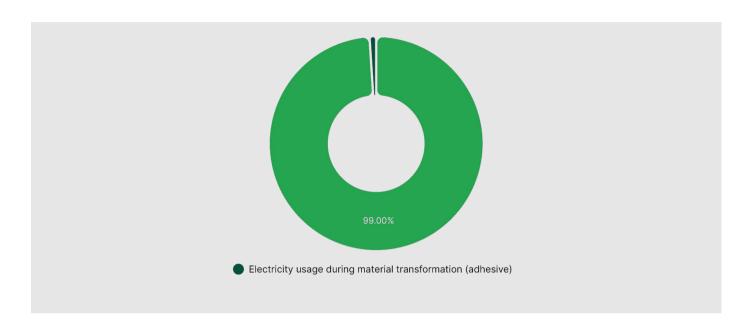
TOTAL		77.19	100.00 %







### Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Impact (g CO₂ eq)	Percentage (%)
Electricity usage during material transformation (polypropylene)	3	0.05	20.39	99.00 %
Electricity usage during material transformation (adhesive)	3	4.66 · 10^-4	0.21	1.00 %

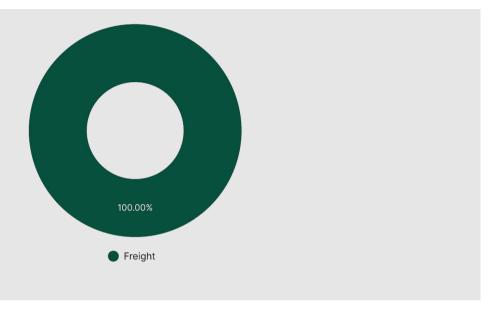
TOTAL	20.6	100.00 %





Climate Change - Transportation and

Distribution



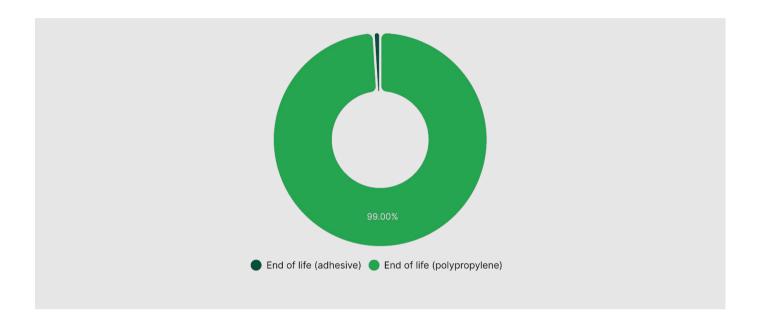
Activity	Emission Factor Num	Quantity	Impact (g CO2 eq)	Percentage (%)
Freight	4	0.02	4.13	100.00 %

**TOTAL** 4.13 100.00 %





### Climate Change - End-of-Life Treatment



Activity	Emission Factor Num	Quantity	Impact (g CO₂ eq)	Percentage (%)
End of life (polypropylene)	5	0.02	30.58	99.00 %
End of life (adhesive)	5	2.28 · 10^-4	0.31	1.00 %

TOTAL	30.89	100.00 %





# **Contact us**

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