

NAME : PAN SIAM FOOD PRODUCTS CO., LTD.	DOCUMENT CODE : SF-QC-15/03
PRODUCT NAME : GOLDEN PAN BRAND 220 ML x 48 BOTS.	COPY : 000
	DATE ISSUED : NOVEMBER 12, 2018
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POSITION : PROD. SUPERVISOR.	POSITION : FACTORY MANAGER.
PREPARED BY : <u>                    </u> (MISS. NANTHAWAN DUANDEN)	
POSITION : Q.C. SUPERVISOR.	

**PRODUCT SPECIFICATION.**

PRODUCT NAME : DRINKING WATER  
VOLUME / QUANTITY : 220 ML / 48 BOTTLES PER CASE.  
PROCESS: FILTRATION, REVERSE OSMODIS(RO), ULTRAVIOLET(UV), OZONE(O<sub>3</sub>)

**FINISHED PRODUCT STANDARDS**

( Note : the analysis methods used must be accredited to any international acceptable standards. )

**ORGANOLEPTIC QUALITY**

APPEARANCE : CLEAR, LIQUID  
ODOUR & TASTE : ODOURLESS

**PHYSICAL AND CHEMICAL**

: pH = 6.5-8.5  
: CLEAR, LIQUID

**MICROBIOLOGICAL**

E. Coli	NIL	, Coliform	LESS THAN 2.2 MPN / 100 ML
Staphylococcus aureus	NOT DETECTED	, Yeast	LESS THAN 1.0 CFU / 100 ML
Salmonella in 25 ml	NOT DETECTED	, Mold	LESS THAN 1.0 CFU / 100 ML
Clostridium perfringens	NOT DETECTED		

**PACKAGING**

( A ) Primary Container : CORRUGATED PAPER ( SIZE 24.7 x 39.4 x 22 CM )  
( B ) Secondary Container : PE PLASTIC PACK  
( C ) Third Container : PP PLASTIC CUP/ PET/ PE/CPP (EASY PEEL)  
( C ) contents : 220 ML

**STORAGE AND DISTRIBUTION TEMPERATURE**

( A ) STORAGE : DRY, AMBIENT TEMP.  
( B ) DISTRIBUTION : DRY, AMBIENT TEMP.  
PRODUCT SHELF LIFE : 18 MONTHS  
LOADBILITY ( 1x20 FT ) : 1370 CASE  
WEIGHT PER CASE : 12.4 KGS