

# Scotch® 550 Transparent Tape





## **General Description**

A general purpose transparent tape ideal for wrapping, sealing and repairing.

Transparent on the roll and when applied. Available in various roll lengths and widths, and compatible with a wide range of tape dispensers.

Reference	Description
550 Scotch®	Multi-purpose transparent tape. Available on small and
Transparent Tape	large cores. 1"/2.54cm and 3" / 7.62cm.

Product Characteristic	Typical Value*
Backing	Polypropylene (BOPP)
Adhesive	Synthetic Acrylic
Adhesion to Steel	1.6 N/cm ASTM D-3330
Roll Unwind	0.9 N/cm ASTM D-3811
Tensile Strength	32 N/cm ASTM D-3759
Elongation	80% ASTM D-3759
Nominal Total Thickness	46 μm ASTM D-3652

<sup>\*</sup>These are average values. 3M does not guarantee every product will have these specific test values. Actual values may vary and may be greater than or less than the averages listed.

Feature (has)	Advantage (which means)	Benefit (so that)
BOPP backing	Thin and strong	Items taped together are
		not bulky
Synthetic acrylic adhesive	Long aging, non-yellowing	Won't dry out.
		Convenient, multi-purpose
	Good adhesion to a variety	product for home and
	of surfaces	office.

Feature (has)	Advantage (which means)	Benefit (so that)
Primer coating	Holds adhesive to the	Adhesive will not transfer
	backing	to most surfaces when
		tape is removed. Neat
		work and presentation.
Release effect	Smooth and quiet unwind	Convenient for use.

### **Applications**

General purpose sealing and mending of paper items, hanging lightweight paper to smooth surfaces.

#### Shelf life

The minimum shelf life of Scotch® Transparent tape 550 sold by 3M Office Supplies Division is two years from the date of manufacture.

To guarantee Shelf life, it is recommended that all Scotch® Transparent tape 550 be stored at optimum conditions (40%-60% relative humidity and 15°C-26°C) when warehoused or on retail shelves.

#### Information for Circular Economy

Cardboard core is recyclable.

Warning: in any case, please refer to your local waste management and sorting instructions.

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