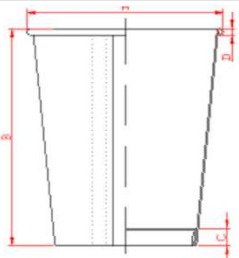
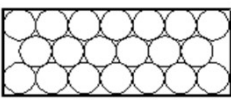


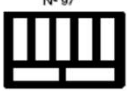
Code	EPPA/PA-04.024	Prepared by:	
Edition:	13	Victor Castro	
Edition Date:	31/07/2017		
Review Date:	01/01/2022		
Reason of change:	Box update	Approved by:	
		Blas Gonzalez	

PRODUCT	PRODUCT CODE	DESCRIPTION	STORAGE TEMPERATURE
	SP0009D	Paper coffee cup, 280ml	-60°C +40°C
	LIDS / CONTAINERS CONNECTED	SPECIAL CHARACTERISTICS	PRODUCT SUITABLE FOR DIRECT FOOD CONTACT
	/	Bags labelled. In the PMC17 the stacking is 9,00±0,2mm	Information available on the Conformity Certificate of the product

RAW MATERIAL	AREA	TYPE	PRINT TYPE	COMPOSITION		PRODUCTION PROCESS
				PAPER	PLASTIC	
	Sidewall	Single PE coated paper	Flexo	94,19900%	5,80100%	Printing, cutting & forming
	Bottom	Single PE coated paper				

GENERAL CHARACTERISTICS		Target	Toler. (+/-)	
	Long (mm)			
	Wide (mm)			
	Height (mm)	91,50	0,50	
	Overall diameter (mm)	80,40	0,30	
	Stacking increment (mm)	8,70	0,20	
	Full Capacity (ml)	280,00	12,00	
	Unit Weight (gr)	7,188	0,30	

PACKAGING	Units / Box	1.000	PRODUCT DISTRIBUTION DRAWING		Bag / Film code	FPESTAN9
	Units / Row	50			Bag / Film dimensions	175x850
	Rows / Box	20			Bag / Film MATERIALESP	Polyethylene HDPE
	Auxiliaries				Bag / Film Printing	No
	Box code	CJSPE255H			Bag Weight empty (gr)	6,900
	Box Long (mm)	575			Big Bag	
	Box Wide (mm)	230			Big Bag dimensions	
	Box height (mm)	555			Big Bag MATERIALESP	
	Box Quality	Single Wall			Big Bag Printing	N
	Box Printing	Yes			Big Bag Weight empty (gr)	
	Box Weight empty (gr)	530,460			Sleeve label	EAN Code
					Plastic in Packaging	21,71400%
	Identification & traceability		Packaging Details			
	Product description and case number in adhesive label. Date & hour production printed on the case Add row label code:ETIBOLSASP9		Vertical rows leaned on the bottom of the cup. Case closed with adhesive PP tape			

PALLETIZATION	Pallet dimension (mm)	800x1200	Type of Pallet	EUR Wood	PALLETIZATION DRAWING Nº 97 
	Box / Layer	7	Pallet weight (Kg)	25,000	
	Layer / Palet	4	Pallet presentation		
	Additional boxes on top				
	Box / Pallet	28			
	Units / Pallet	28.000	Pallet Code	PLT3	
	Stackable Pallet	N	Pallet Covering	N	

TRANSPORT	BOX		CONDITIONS	PALLET		CONDITIONS
	Net Weight (Kg)	7,188	Cases should be stored undercover, in clean and dry conditions; extremes temperatures should be avoid	Net Weight (Kg)	201,264	Pallets should be stored NOT more than two pallets height
	Gross Weight (kg)	7,856		Gross Weight (kg)	244,968	
	Volume (m3)	0,073		Volume (m3)	2,275	
	Box height (mm)	555		Pallet height (mm)	2.370	

OBSERVATIONS	
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