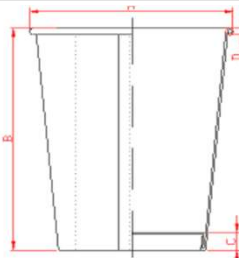
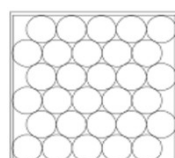


Code	EPPA/PA-04.101	Prepared by:
Edition:	1	Sara Sánchez
Edition Date:	15/03/2021	
Review Date:	01/01/2022	
Reason of change:	SP6 compacted with more grammage	Approved by:

PRODUCT	PRODUCT CODE	DESCRIPTION	STORAGE TEMPERATURE
	SP6C--C	Paper coffee cup, 195ml	-60°C +40°C
	LIDS / CONTAINERS CONNECTED	SPECIAL CHARACTERISTICS	PRODUCT SUITABLE FOR DIRECT FOOD CONTACT
	/	Bags labelled. SPECIAL PACKAGING FOR VENDING 3K PCS	Information available on the Conformity Certificate of the product

RAW MATERIAL	AREA	TYPE	PRINT TYPE	COMPOSITION		PRODUCTION PROCESS
				PAPER	PLASTIC	
	Sidewall	Single PE coated paper	Flexo	92,29000%	7,71000%	Printing, cutting & forming
	Bottom	Single PE coated paper	InkJet			

GENERAL CHARACTERISTICS		Target	Toler. (+/-)	
	Long (mm)			
	Wide (mm)			
	Height (mm)	79,00	0,38	
	Overall diameter (mm)	70,10	0,25	
	Stacking increment (mm)	4,30	0,20	
	Full Capacity (ml)	195,00	9,75	
	Unit Weight (gr)	4,030	0,15	

PACKAGING	Units / Box	3.000	PRODUCT DISTRIBUTION DRAWING		Bag / Film code	FPESTAN5
	Units / Row	100			Bag / Film dimensions	175x770
	Rows / Box	30			Bag / Film MATERIALESP	Polyethylene HDPE
	Auxiliaries				Bag / Film Printing	No
	Box code	CJSP6COMPACT			Bag Weight empty (gr)	6,900
	Box Long (mm)	395			Big Bag	
	Box Wide (mm)	395			Big Bag dimensions	
	Box height (mm)	545			Big Bag MATERIALESP	
	Box Quality	Double Wall			Big Bag Printing	N
	Box Printing	Huhtamaki vendig			Big Bag Weight empty (gr)	
	Box Weight empty (gr)	787,050			Sleeve label	EAN Code
					Plastic in Packaging	21,63200%
	Identification & traceability		Packaging Details			
	Product description and case number in adhesive label. Date & hour production printed on the case		Vertical rows leaned on the bottom of the cup. Case closed with adhesive PP tape			

PALLETIZATION	Pallet dimension (mm)	800x1200	Type of Pallet	EUR Wood	PALLETIZATION DRAWING Nº 203 
	Box / Layer	6	Pallet weight (Kg)	25,000	
	Layer / Palet	4	Pallet presentation	CORNER GUARDS	
	Additional boxes on top				
	Box / Pallet	24			
	Units / Pallet	72.000	Pallet Code	PLT3	
	Stackable Pallet	N	Pallet Covering	N	

TRANSPORT	BOX		CONDITIONS	PALLET		CONDITIONS
	Net Weight (Kg)	12,090	Cases should be stored undercover, in clean and dry conditions; extremes temperatures should be avoid	Net Weight (Kg)	290,160	Pallets should be stored NOT more than two pallets height
	Gross Weight (kg)	13,084		Gross Weight (kg)	339,016	
	Volume (m3)	0,085		Volume (m3)	2,236	
	Box height (mm)	545		Pallet height (mm)	2.330	

OBSERVATIONS	PROVISIONAL ESPECIFICACION
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