









## 308A-M

LLDPE cast stretch film, made of 60% Post-Consumer Recycled raw materials and 40% virgin raw materials. 308 is suitable for wrapping machines without prestretch group and for hand wrap.

Characteristic	Method	Unit	Direction	17 μm	20 μm	23 μm	Tolerances
Impact resistance	<b>ASTM D1709 A</b>	g	-	37	42	49	10%
Tensile strength at break	ASTM D882 B	MPa	Machine Direction	27	26	25	10%
			Transversal Direction	16	17	18	10%
Tensile strength at yield	ASTM D882 B	MPa	Machine Direction	5	5	5	10%
			Transversal Direction	4.5	4.5	4.5	10%
Elongation at break	ASTM D882 B	%	Machine Direction	350	380	405	10%
			Transversal Direction	450	470	500	10%
Tear Resistance	<b>ASTM D1922</b>	mN	Machine Direction	1000	1150	1350	10%
			Transversal Direction	1950	2000	2200	10%
Stretch	Hipac	%	-	70	80	90	5%
Cling	Hipac	g	-	130	130	130	10%

In case of additives these values should be reduced by 5%.



HIPAC STRETCH FILM HAS BEEN DESIGNED TO BE 100% RECYCLABLE

This film has been manufactured with 60% of Post-Consumer Recycled plastic. It may contain small imperfections and gels, as a proof of its actual inclusion.

Small variations in colour and mechanical properties could occur from batch to batch. Your cooperation will help us reducing the environmental impact of our products.

Coloured	Slippery	AUV 6/12 months	Antistatic	Cling Out/In/Both	<b>Low Temperature</b>	Printed	Double Edges
×	<b>*</b>	<b>√</b>	<b>V</b>	<b>*</b>	<b>*</b>	X	<b>*</b>

The above values are to be considered as indicative in order to facilitate the choice and usage, but are not given for guarantee purposes. Hipac Group reserves the right to modify them, if necessary, without previous notice. Products in conformity with our Technical Specification. The present document is property of Hipac S.p.A. It cannot be copied, published or redistributed without prior written consent of Hipac S.p.A.

Visit us at www.hipac.eu Release 2022-1