

## Main features

- 74% OF RECYCLED MATERIAL (\*% OF TOTAL WEIGHT)
- Long writing length: 2 kilometres
- Medium point size
- A Stic Ball Pen with recycled material and equal quality
- Designed with the BIC ecological common sense
- Light and Long Lasting
- Estimated shelf life: 3 years
- Available in black and blue

## Product Quality

- Injection molded components (2 shot molding)

### Laboratory controls

- Writing performances (laydown, smoothness, mileage...), life test of product
- Mechanical performances and breakage resistance, life test of product

### Process controls

- Fully automated molding and periodic QC inspection for dimensions and visual aspects
- Fully automated in-house assembly and in-line QC inspections for critical functions
- Pre-shipment inspection conducted on each lot, based on AQL standards

## Product safety

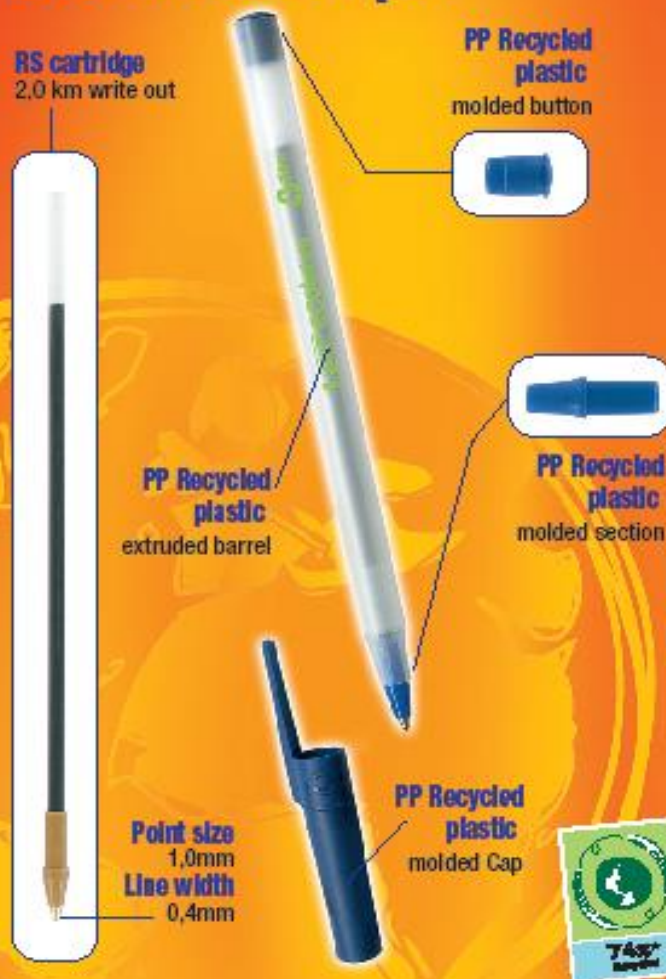
- Ink assessed by an external toxicologist (ASTM D - 4236)
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 / BS 7272-1)
- End-plug compliant with safety end-plug standard (BS 7272-2)

## Corporate social compliance

- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan



## ECOolutions ball pen



## Environment

- 74% recycled material calculated on total weight (according to ISO 14021 international standard on environmental claims)
- Recycled plastic coming from waste from another industry: "pre-consumer" according to ISO 14021 international standard on environmental claims
- Using recycled plastic means using less oil and preserve natural resources
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)
- NF environment is the official French ecological certification. It is awarded to products that have a reduced effect on the environment while offering an equivalent performance.

