



**Finished Product Technical Specifications  
PERRIER Original Plain**

Date: 2021/05/20  
Category: Water  
Address:  
Nestlé Waters Supply Sud  
LIEU-DIT « LES BOUILLENS »  
30310 VERGÈZE  
TÉL : 33 (0)4 66 87 62 00  
FAX : 33 (0)4 66 87 6363

**GENERAL INFORMATION**

**Description:**

**Carbonated natural mineral water** in accordance with EU Directives 2009/54/EC and 2003/40/EC and with CODEX alimentarius standard 108-1981. Acknowledgments: Order of the Prefect N°30-2021-03-05-023.  
Country of origin: France

**Composition:**

100% Carbonated Natural Mineral Water (natural mineral water source Perrier + carbon dioxide)

**Recommendations for Preservation and Storage:**

rPET: Keep in an odourless place away from heat, direct sunlight and freezing.  
GLASS & CAN: Keep in a dry place away from heat and freezing.  
TRAY + PALLET PET: Please store in a dry and odourless place away from heat, direct sunlight and freezing.  
TRAY+ PALLET GLASS & CAN: Please store in a dry place away from heat and freezing.

**Shelf life:**

**Can** - 18 months (except Lower Gulf countries - 12 months for can 25cl)  
**rPET - 100cl** - 12 months (except FR/BE - 10 months); **rPET - 50cl** - 15 months (except CN, JP, XX - 18 months)  
**Glass** - 36 months (except Lower Gulf countries - 24 months)

**Organoleptic Specifications:**

Limpid, Odourless, Colourless, Typical taste

**MINERALISATION - LABELLING**

Parameter	Unit	Value	Tolerances
Calcium	mg/L	150	+/- 20%
Magnesium	mg/L	3.9	+/- 20%
Sodium	mg/L	9.6	+/- 20%
Potassium	mg/L	<1	+/- 20%
Hydrogenocarbonate	mg/L	420	+/- 20%
Sulphate	mg/L	25.3	+/- 20%
Chloride	mg/L	19.5	+/- 20%
Nitrate	mg/L	7.3	+/- 25%
Dry residues at 180° C	mg/L	456	+/- 20%
Mineralisation (Total dissolved solids = sum of anions and cations)	mg/L	636	+/- 20%

**CHEMICAL SPECIFICATIONS**

Parameter	Unit	Value	Comments
pH	-	5.5	
Conductivity @25°C	µS/cm	702 - 858	Mini - Maxi
Carbon dioxide at the point of purchase	g/L	> 3.5	

**MICROBIAL SPECIFICATIONS**



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Indicator	Limit /cfu	Volume/ml	Comments
Total coliforms	0	250	
Escherichia coli	0	250	
Pseudomonas aeruginosa	0	250	
Intestinal enterococci	0	250	
Spores of sulfite reducing anaerobes (Clostridia)	0	50	
Heterotrophic Plate Count at 22°C	100	1	see Note 1

Note 1: within 12 hours following packaging (method ISO 6222-1999)

**NUTRITION INFORMATION**

Parameter	Unit per 100ml	Value	Comments
Energy	kJ-kcal	0	
Total fat	g	0	
of which saturated fat	g	0	
Carbohydrates	g	0	
of which sugars	g	0	
Dietary Fibre	g	0	
Protein	g	0	
Sodium	mg	0.96	

**ALLERGEN SPECIFICATIONS**

Product don't contain allergen according to list of EU regulation 1169/2011



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**PACKAGING SPECIFICATIONS**

<b>Primary Packaging</b>	<b>Description</b>
Glass bottle	20 cl with aluminium screw cap 33 cl with aluminium screw cap 75 cl with aluminium screw cap
Can	33 cl aluminium can 25 cl aluminium can
rPET bottle	50 cl with plastic screw cap (20% recycled PET) 100 cl with plastic screw cap (20% recycled PET) 100 cl monolayer (FR/BE) with plastic screw cap (25% recycled PET)
<b>Secondary Packaging</b>	<b>Description</b>
Cardboard box for glass bottle	20 cl size- OW: - 24 bottles per 6 bottles filmed pack per wrap around or per filmed tray, or - 24 bottles per 8 bottles filmed tray 33 cl size : - 24 bottles per 4 cardboard pack per wrap around or per filmed tray 75 cl size : - 12 bottles per wrap around  20cl size - RG: - 28 bottles per crate; 33cl size: - 24 bottles per crate;
Cardboard box for can	33 cl size : - 24 cans per 6 cans filmed pack - 24 cans per filmed tray 25 cl size : - 35 cans per filmed tray - 33 cans : 10 cans per cardboard fridge pack in a tray
Plastic	50 cl size : - 24 bottles per 4 x 6 bottles filmed pack, or - 24 bottles filmed per pack - 24 bottles per 4 x 6 bottles filmed pack in a tray - 24 bottles per 4x6 bottles filmed pack 100 cl size : - 6 bottles filmed per pack - 12 bottles filmed per pack



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Note about packaging compliance: Our primary packaging materials are compliant with FR, EU and US FDA regulations

**MANUFACTURING CONDITIONS**

The bottling factory is FSSC 22000, ISO 14001, OHSAS 18001 and ISO 9001 certified.

**Validation**

Function	Name	Signature	Date
Factory Quality Manager	D. Scapin	<i>Diletta Scapin</i>	03.06.2021
Z-EMENA RSA	L. Jolly-Zarrouk	Laure Jolly Zarrouk	03.06.2021
Factory Water Resources Manager	N. Nicolas	P/O Smahane AMHACH	03.06.2021

S.A.S. AU CAPITAL DE 7 309 106,33 €  
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