





# Retractable ball pen available in 4 colours



Clip plua

## **Main features**

- Available in black, blue, red and green
- Super smooth writing (nickel silver point and grip)
- A compact retractable pen
- High corrosion resistance (nickel silver support)
- Cap off time more than 1 year (ISO 554)
- Estimated shelf life: 3 years
- Complies with ISO 12757 part 1&2 (General and documentary use)

## **Process & Controls**

 Injection molded components (2 shot molding)

## **Laboratory controls**

- Writing performances (laydown, smoothness, mileage...), life test of product
- Mechanical performances and breakage resistance, life test of product

#### **Process controls**

- Fully automated molding and periodic QC inspection for dimensions and visual aspects
- Fully automated in-house assembly and in-line QC inspections for critical functions
- Pre-shipment inspection conducted on each lot, based on AQL standards

## **Product Safety**

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, CPSCIA section 101, REACH - Annex XVII - part n°23)



Cartridge 0,32 g of ink



**Colored polypropylene tube** 

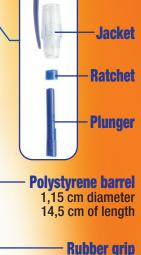
**Nickel silver support** High corrosion resistance



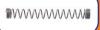
Nickel silver point 1 mm diameter Line width: 0,4 mm

Tungsten carbide ball Perfect sphere Very resistant





TPE material
Two shot molding
Robust
Best writing control



Spring For retractable mechanism

#### **Environment**

- French official ecolabel NF Environment (NF400): awarded to products that have a reduced effect environment while offering an equivalent performance
- Light & long lasting (< 3grs/per writing km)</li>
- Refillable
- PVC free product
- Packaging compliant with packaging & packaging waste European directive:
   94/62/EC (on volume/weight reduction and on dangerous substances restriction)

### **Social Audit**

- BIC Group Code of Conduct based on ILO conventions
- Made in BIC factory: self assessment process with corrective action plan
- Auditing process with corrective action plan by an independent company

#### Country of origin

Made in France